



WestRock Packaging Systems, LLC

SINGLE LEVEL BILL OF MATERIAL

Date Printed: 9/14/2021 1:29:10PM

ASSEMBLY NUMBER: U5016868M-1148

ASSY, MACHINE DOCUMENTATION

REVISION LEVEL: ?

BOM
SEQ

COMPONENT PART NUMBER

DESCRIPTION

QUANTITY UOM

REV

ENG
SEQ

FOR THE FOLLOWING MACHINE
1250M-1148
COPIED: U5016868M-1140

ELECT SEQ. 1000-5000
MECH SEQ 5001-9000

*** ELECTRICAL ***

*** SOFTWARE ***

*** PROGRAMS **
P:SES MACHINE SOFTWARE\
1250\1250m\1250_1113\
PLC - WestRock1250_1113.acd
SERVO -- 1250m_mlc-1v1.xiwp
HMI - Image 1250m-1105
SICK - 1250M-1108.FSP
OPC - Bosch
*** FIRMWARE VERSION **
PLC - 30.11
SERVO CTRL -
FWA-CML75*-ML*-14V16.1
SERVO DRIVE-
FWA-INDRV-MPM-20VRS
ARCHIVE/PARAMETER FILE
SERVO:
VFD 1:
POWERFLEX 525 3HP VFD1
NODE 192.168.1.65
VFD 2:
POWERFLEX 525 0.5HP VFD2
NODE 192.168.1.66

** ELECTRICAL DRAWINGS **

SCHEMATIC: U5031565M
PWR PNL LAYOUT: U5027574M
CTRL PNL LAYOUT:U5027575M
TERMINAL LAYOUT:U5027679M
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BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
		* * *				
		***** ***** MECHANICAL ***** *****				
001	U5015801M-001	ASSY,PNEUMATIC SCHEMATIC 1250M	0.00	EA	A	
003	U5017122M	GLUE PATTERN 1250MD/MV/MC	0.00	EA	A	05220
004	U5026750M	1250M LABELING SPECIFICATION	0.00	EA	-	
005		***** ***** **** REVISIONS ***** *****	1.00	EA	-	

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END OF DETAILS